



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	E-2023-02	LAYSHAFT, INC. 1st/REV. & 2nd GEARS.	1	
2	E-2022-03	3rd GEAR L/S. R1.373:1	1	
3	E-2023-04	4th GEAR L/S. R1.000:1	1	
4	E-2021-05	5th GEAR, L/S. R0.828:1	1	
5	E-2021-06	1st GEAR M/S. R3.608:1	1	
6	E-2022-07	3rd GEAR M/S. R1.373:1	1	
7	E-2022-08	3rd GEAR M/S. R1.373:1	1	
8	E-2022-09	INPUT SHAFT, 4th GEAR, R1.000:1	1	
9	E-2021-10	5th GEAR M/S. R0.828:1	1	
10	E-2021-11	REVERSE GEAR M/S. R3.256:1	1	
11	E-2021-12	REVERSE IDLER	1	
12	E-2022-17	SPACER - BETWEEN 3rd/4th GEARS L/S	1	
13	E-2021-18	SPACER - BETWEEN 5th & REV. GEARS L/S	1	
18	783	CIRCLIP - EXTERNAL	1	
19	441	CIRCLIP - EXTERNAL	1	

TITLE GEAR CLUSTER ASSEMBLY
 SCALE 1:2 U.O.S. SHEET 1 OF 1
 Drg. No. E-2021-01

Quaife Design & Development.

IF IN DOUBT, ASK.

FINISH MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE 01 DATE 9.9.05	
DRAWN BY J.P.	
Used In.	FORD MT75 Grp N SYNCHRO GEAR KIT