



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-2Z1-07	2ND GEAR L/S 20T R1.690:1	1
2	E-2Z1-12	SPACER 3rd/4th GEARS L/S	1
3	E-2Z1-30	SPINDLE L/S	1
4	E-2Z1-31	SPACER	4
5	E-2Z1-41	3RD GEAR L/S 22T R1.340:1	1
6	E-2Z1-44	LAYSHAFT 1ST/REV 16T R2.390:1	1
7	E-2Z1-43	4TH GEAR L/S 25T R1:1	1
8	246	CIRCLIP - EXTERNAL	2
9	405	PLATE (THRUST)	2
10	347	ROLLER BEARING (SHORT)	21
11	348	ROLLER BEARING (LONG)	21

TITLE LAYSHAFT ASSEMBLY

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. E-2Z1-SA3

Quaife Design & Development.

IF IN DOUBT, ASK.

FINISH. MACH.	GRIND@G
LIMITS. FRACT. $\pm 1/64"$	
DEC. $\pm 0.005"$	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 30.3.04	
DRAWN BY. J.M.	
Used In.	Q.F.C.R 4 SPEED