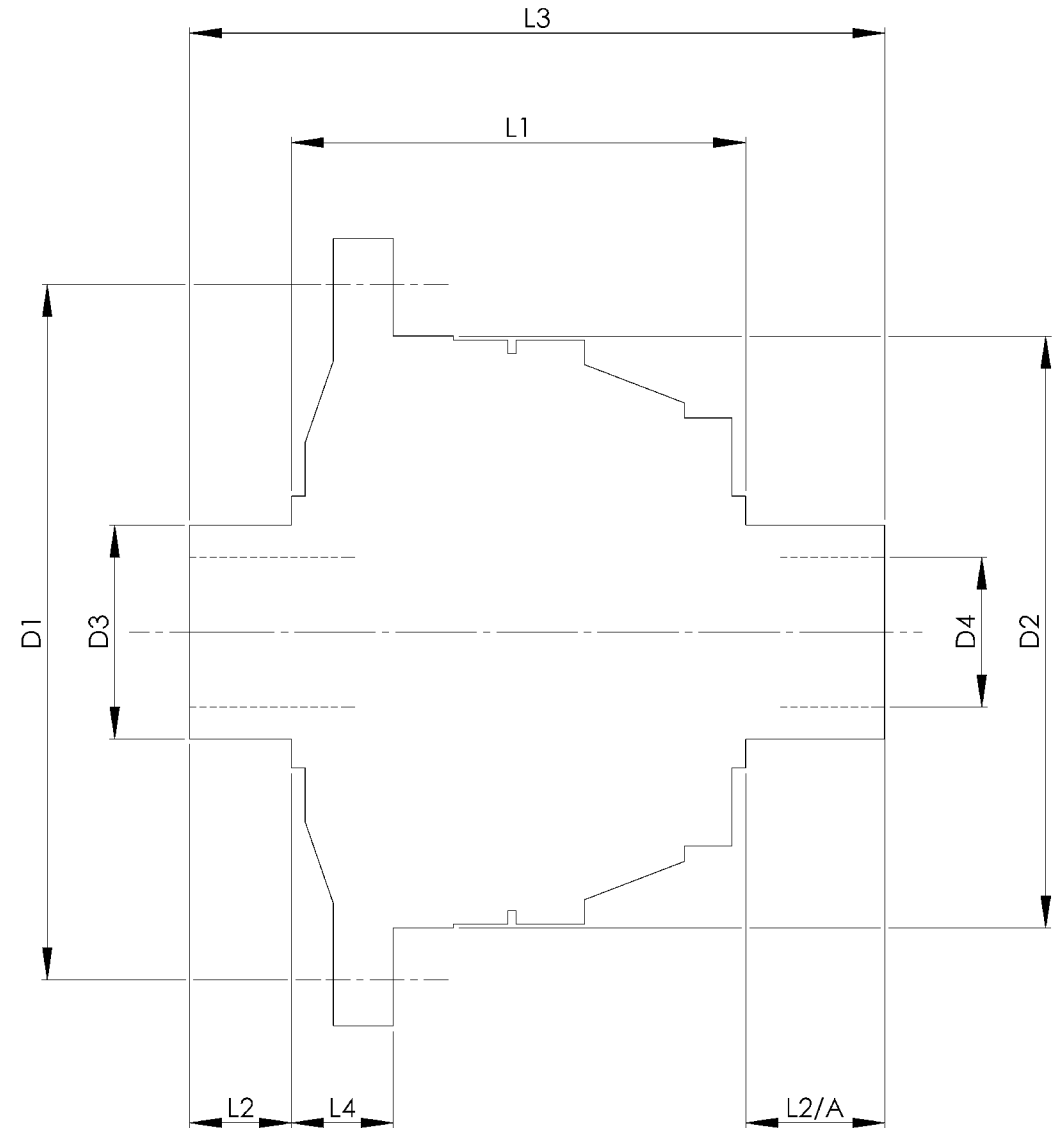


		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.236	133
No. OF BOLTS		10	10
THREAD / THRO' HOLE		0.417	10.6
CROWN WHEEL SPIGOT DIA	D2	4.4884	114.0
BEARING DIA	D3	1.6154	41.0
BEARING DISTANCE	L1	4.650	118.1
SPIGOT LENGTH	L2	0.725	18.4
	L2/A	0.725	18.4
OVERALL LENGTH	L3	6.100	154.9
BEARING/CROWN WHEEL	L4	1.142	29.0
BORE	D4	1.182	30.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		26	
PITCH		24/48 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		45 DEG	



TITLE F.W.D. DIFF DATA SHEET.
SCALE 1:1 U.O.S. SHEET 1 OF 1
Drg. No. QDF20Z

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH,	GRIND@G
LIMITS. FRACT. ± 1/64".	
DEC. ± 0.005".	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 18.5.05	
DRAWN BY. M.L.M.	
Used In. FORD MTX75/Contour (USA)	
/Focus/Mondeo/RS2000	