

Drg No. QDF23B

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	6.250	158.8
No. OF BOLTS		10	10
THREAD / THRO' HOLE		0.519	13.2
CROWN WHEEL SPIGOT DIA	D2	5.200	132.1
BEARING DIA	D3	2.168	55.1
BEARING DISTANCE	L1	4.844	123.0
SPIGOT LENGTH	L2	0.856	21.7
	L2/A	0.856	21.7
OVERALL LENGTH	L3	6.556	166.5
BEARING/CROWN WHEEL	L4	1.295	32.9
BORE	D4	1.181	30.0

DRIVE SHAFT SPLINE:-

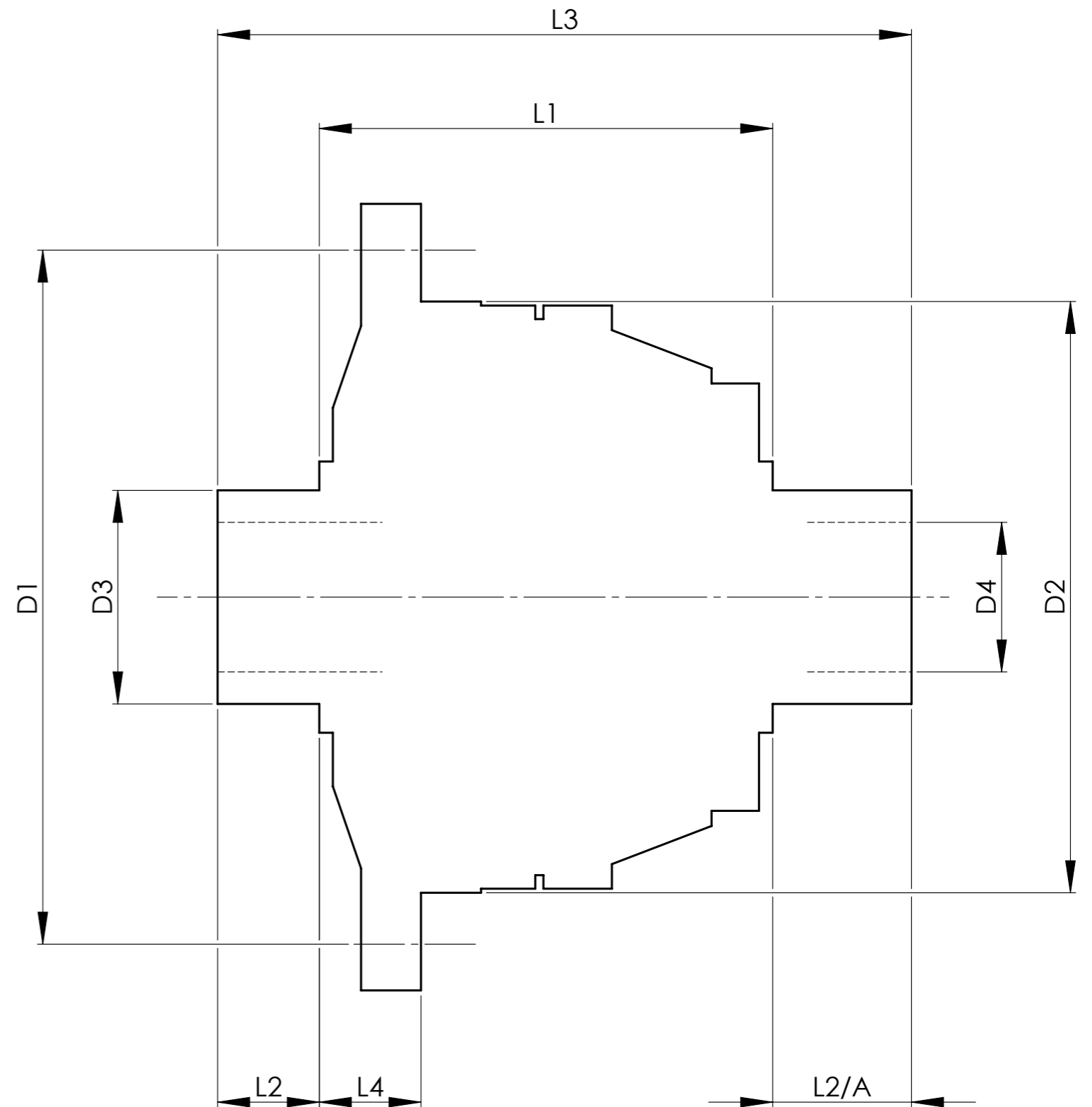
No. OF TEETH

PITCH

TYPE

PRESSURE ANGLE

27	
24/48 DP	
FILLET ROOT	SIDE FIT
45 DEG	



TITLE	R.W.D. DIFF DATA SHEET.
SCALE 1:1 U.O.S.	SHEET 1 OF 1
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Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH,	GRIND@G
LIMITS. FRACT. $\pm 1/64"$.	
DEC. $\pm 0.005"$.	
MATERIAL.	
TREATMENT.	
ISSUE. 01	DATE. 3.10.06
DRAWN BY. H.R.	
Used In.	SATURN SKY