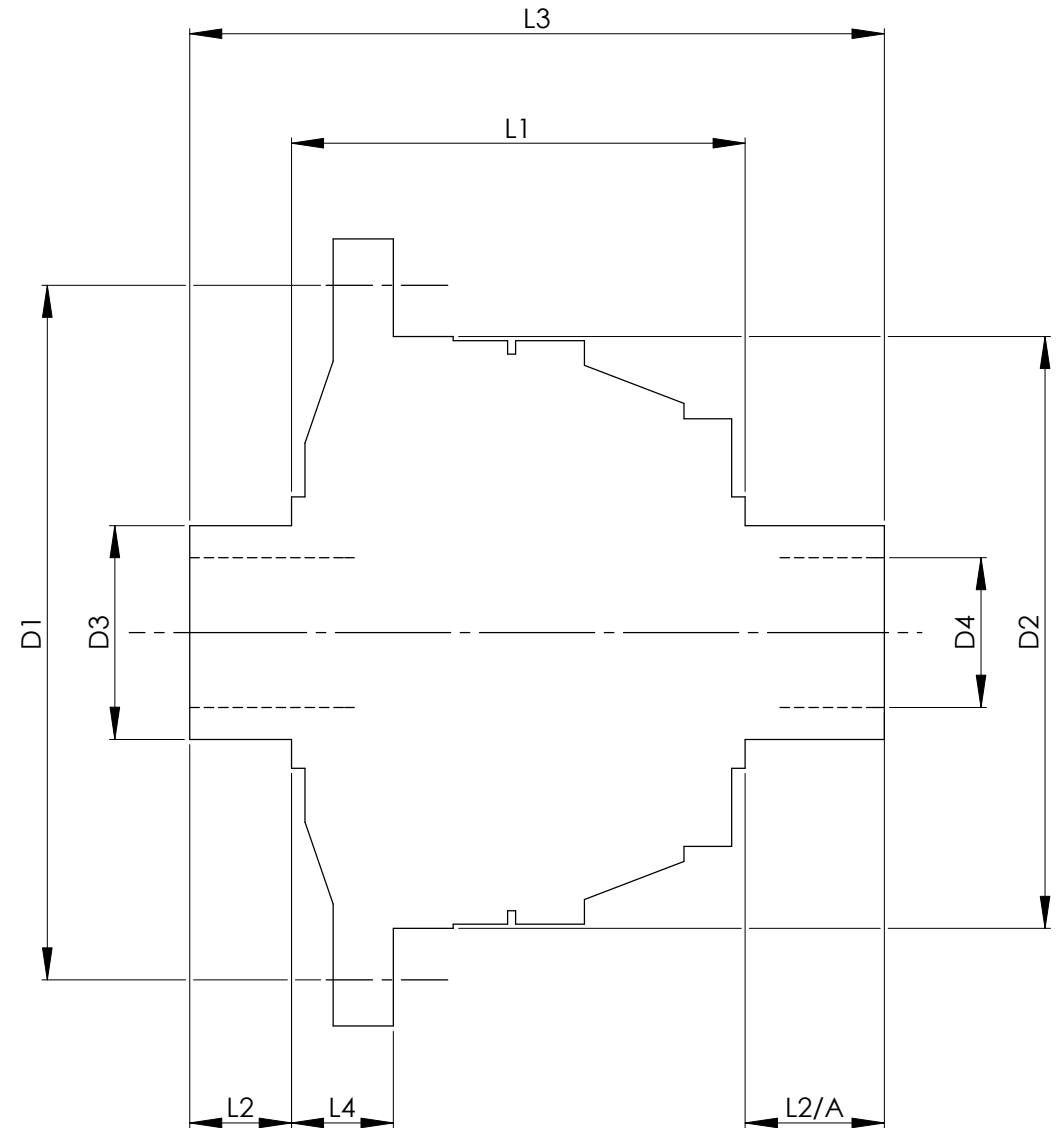


		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.512	140.0
No. OF BOLTS		12	12
THREAD / THRO' HOLE		M10x1.25	M10x1.25
CROWN WHEEL SPIGOT DIA	D2	4.568	116.0
BEARING DIA	D3	1.616	41.0
BEARING DISTANCE	L1	3.622	92.0
SPIGOT LENGTH	L2	0.787	20.0
	L2/A	0.787	20.0
OVERALL LENGTH	L3	5.196	132.0
BEARING/CROWN WHEEL	L4	1.210	30.7
BORE	D4	1.103	28.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		25	
PITCH		24/48	
TYPE		FILLET ROOT SIDE FIT	
PRESSURE ANGLE		45°	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

**Drg. No.** QDF25B

**Quaife Design & Development.**

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G  
 LIMITS. FRACT. ± 1/64".  
 DEC. ± 0.005".  
 MATERIAL.  
 TREATMENT.  
 ISSUE. 01 DATE. 4.6.07  
 DRAWN BY. J.P.D.

**Used In.** VAUXHALL M32 VX9