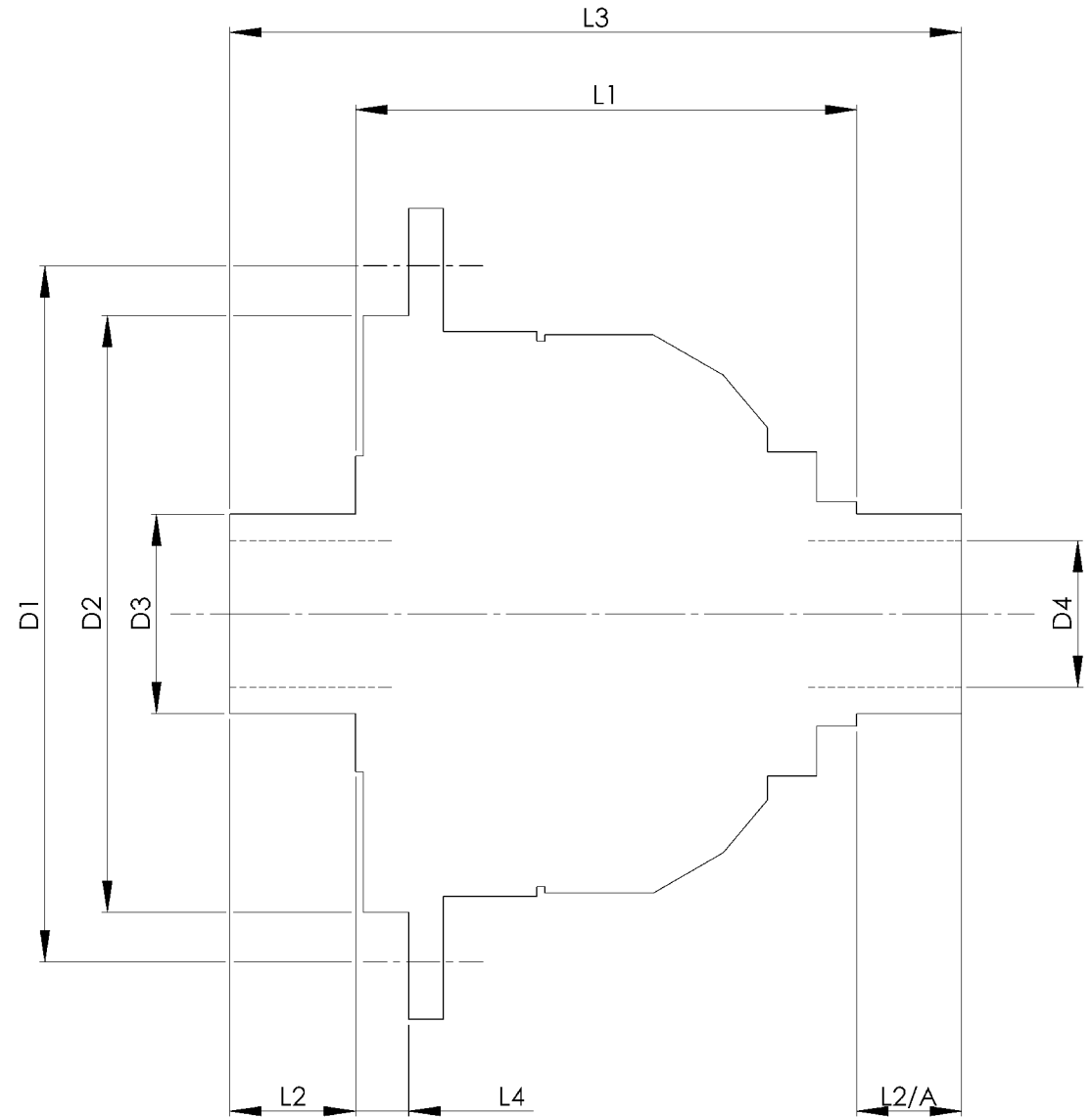


		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.236	133
No. OF BOLTS		6 & 8	6 & 8
THREAD / THRO' HOLE		0.421	10.7
CROWN WHEEL SPIGOT DIA	D2	4.488	114
BEARING DIA	D3	1.5018	38.1
BEARING DISTANCE	L1	3.767	95.7
SPIGOT LENGTH	L2	0.945	24.0
	L2/A	0.790	20.0
OVERALL LENGTH	L3	5.502	139.7
BEARING/CROWN WHEEL	L4	0.400	10.2
BORE	D4	1.103	28.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		23 & 25	
PITCH		24/48 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		45 DEG	



TITLE F.W.D. DIFF DATA SHEET.
SCALE 1:1 U.O.S. SHEET 1 OF 1
Drg. No. QDF7Z

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 18.5.05	
DRAWN BY. M.L.M.	

Used In. FORD BC & IB5 TYPE ESCORT/FIESTA/FOCUS/KA/PUMA