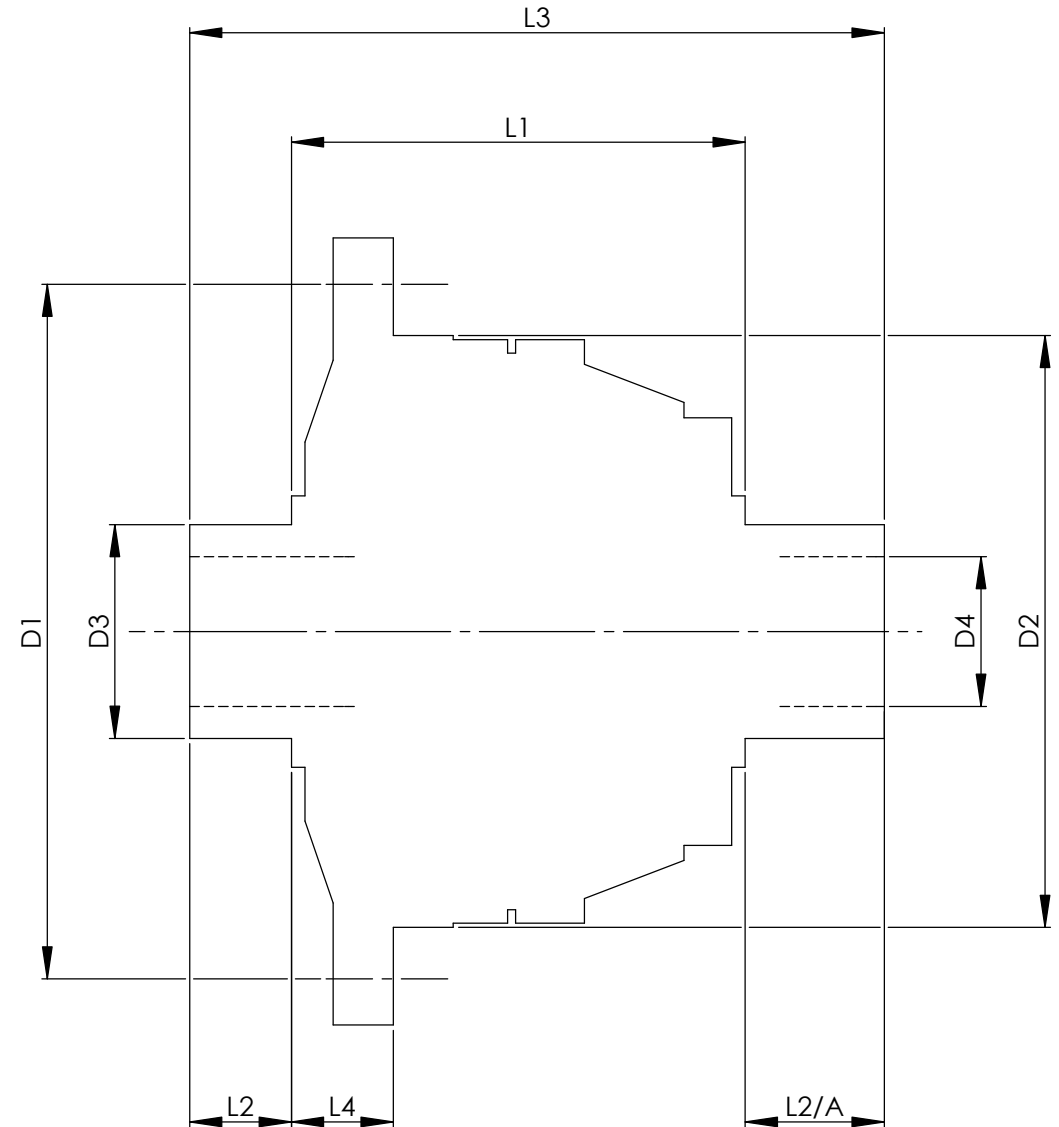


Drg No. QDH4J

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.040	128
No. OF BOLTS		12	12
THREAD / THRO' HOLE		M10x1.25	M10x1.25
CROWN WHEEL SPIGOT DIA	D2	4.3306	110.0
BEARING DIA	D3	1.9696	50.0
BEARING DISTANCE	L1	3.565	90.6
SPIGOT LENGTH	L2	0.795	20.2
	L2/A	0.770	19.6
OVERALL LENGTH	L3	5.130	130.3
BEARING/CROWN WHEEL	L4	0.600	15.2
BORE	D4	1.201	30.5
DRIVE SHAFT SPLINE:-			
No. OF TEETH		27	
PITCH		24/48 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		45 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

**Drg. No.** QDH4J

**Quaife Design & Development.**

IF IN DOUBT, ASK.

THIS DRAWING OR DESIGN IS STRICTLY CONFIDENTIAL & THE COPYRIGHT THEREIN IS THE EXCLUSIVE PROPERTY OF R.T. QUAIFF ENGINEERING LTD. AND MAY NOT BE USED COPIED OR EXHIBITED WITHOUT THEIR WRITTEN PERMISSION.

FINISH. MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 20.5.05	
DRAWN BY. M.L.M.	
<b>Used In.</b> SAAB 9000 94 MY & 95 MY ONLY	