



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-15C1-02	INPUT SHAFT INC. 1st,2nd,3rd,4th & REV. GEARS	1
2	E-15C1-03	1ST GEAR O/P, 33T - R2.538:1	1
3	E-15C1-04	2ND GEAR O/P, 30T - R1.765:1	1
4	E-15C1-05	3RD GEAR O/P, 27T - R1.421:1	1
5	E-15C1-06	4TH GEAR O/P, 25T - R1.190:1	1
6	E-15C1-07	SYNCHRO HUB 3rd/4th O/P SHAFT	1
7	E-15C1-08	SPLIT THRUST WASHER	2
8	E-15C1-09	RETAINER RING FOR SPLIT THRUST WASHER	1
9	E-15C1-10	THRUST WASHER - 4th GEAR O/P SHAFT	1
10	E-15C1-11	OUTPUT SHAFT, 14T - R4.857:1 (F13 ONLY)	1
11	E-15C1-12	OUTPUT SHAFT, 15T - R4.533:1 (F13 ONLY)	1
12	E-15C1-13	OUTPUT SHAFT, 14T - R4.857:1 (F15 ONLY)	1
13	E-15C1-14	OUTPUT SHAFT, 15T - R4.533:1 (F15 ONLY)	1
14	E-15C1-15	OUTPUT SHAFT, 15T - R3.933:1 (F15 ONLY)	1
15	E-5C1-06	5TH GEAR O/P, 24T - R1.043:1	1
16	E-5C1-07	5th GEAR I/P SHAFT R1.043:1	1
17	E-8C1-44	CROWNWHEEL, 68T - R4.857:1	1
18	E-8C1-53	CROWNWHEEL, 68T - R4.533:1	1
19	E-8C1-69	CROWNWHEEL, 59T - R3.933:1	1
20	692	BALL BEARING $\phi$ 6mm	2
21	999	CIRCLIP - EXTERNAL	1
22	588	BEARING - ROLLER 42x37x27	1
23	643	BEARING - ROLLER 32x38x20 - SPLIT	2 PAIRS

F13 ONLY  
 ALTERNATIVE F13 ONLY  
 ALTERNATIVE F15 ONLY  
 ALTERNATIVE F15 ONLY  
 ALTERNATIVE F15 ONLY  
 ALTERNATIVE F15 ONLY  
 ALTERNATIVE  
 ALTERNATIVE

TITLE ASSEMBLY  
 SCALE 1:1 U.O.S. SHEET 1 OF 2  
**Drg. No. E-15C1-01**

**Quaife Design & Development.**

FINISH. MACH. GRIND@G  
 LIMITS. FRACT.  $\pm 1/64"$   
 DEC.  $\pm 0.005"$   
 MATERIAL.  
 TREATMENT.  
 ISSUE. 01 DATE. 12.7.04  
 DRAWN BY. J.P.D.  
**Used In.** QUAIFFE G.M. F13/F15 5 SPEED  
 SYNCHRO KIT

IF IN DOUBT, ASK.  
**Used In.**