



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-621-06	INPUT SHAFT, 17T - R1.000:1	1
2	E-621-02	LAYSHAFT, 16T - R2.480:1 [R3.038:1]	1
3	E-621-08	2ND GEAR, LAYSHAFT, 20T - R1.690:1 [R2.070:1]	1
4	E-621-09	3RD GEAR, LAYSHAFT, 23T - R1.210:1	1
5	E-621-07	4TH GEAR, LAYSHAFT, 25T - R1.000:1	1
6	E-621-03	1ST GEAR, MAINSHAFT, 27T - R2.480:1 [R3.038:1]	1
7	E-621-04	2ND GEAR, MAINSHAFT, 23T - R1.690:1 [R2.070:1]	1
8	E-621-05	3RD GEAR, MAINSHAFT, 19T - R1.210:1	1
9	246	CIRCLIP - EXTERNAL	2
10	E-621-16	INPUT SHAFT, 15T - [R1.000:1]	1
11	E-621-17	4TH GEAR, LAYSHAFT, 27T - [R1.000:1]	1
12	E-621-12	LAYSHAFT, 22T - [R2.291:1]	1
13	E-621-13	1ST GEAR, MAINSHAFT, 28T - [R2.291:1]	1
14	E-621-33	LAYSHAFT, 17T - R2.249:1	1
15	E-621-32	1ST GEAR, MAINSHAFT, 26T - R2.249:1	1
16	E-621-19	3RD GEAR, LAYSHAFT, 23T - [R1.956:1]	1
17	E-621-15	3RD GEAR, MAINSHAFT, 25T - [R1.956:1]	1
18	E-621-11	3RD GEAR, LAYSHAFT, 20T - R1.610:1	1
19	E-621-10	3RD GEAR, MAINSHAFT, 22T - R1.610:1	1
20	E-221-12	SPACER, LAYSHAFT, 3RD/4TH GEARS	1

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TITLE 4 SPEED SYNCHRO
GENERAL ASSEMBLY
SCALE 1:1 U.O.S. SHEET 1 OF 1
Drg. No. E-621-01

Quaife Design & Development.

FINISH MACH GRIND@G
LIMITS FRACT + 1/64"
DEC + 0.005"
MATERIAL
TREATMENT
ISSUE 01 DATE 11.7.05
DRAWN BY M.L.M.
FORD ROCKET CLUBMAN
Used In.

IF IN DOUBT, ASK.