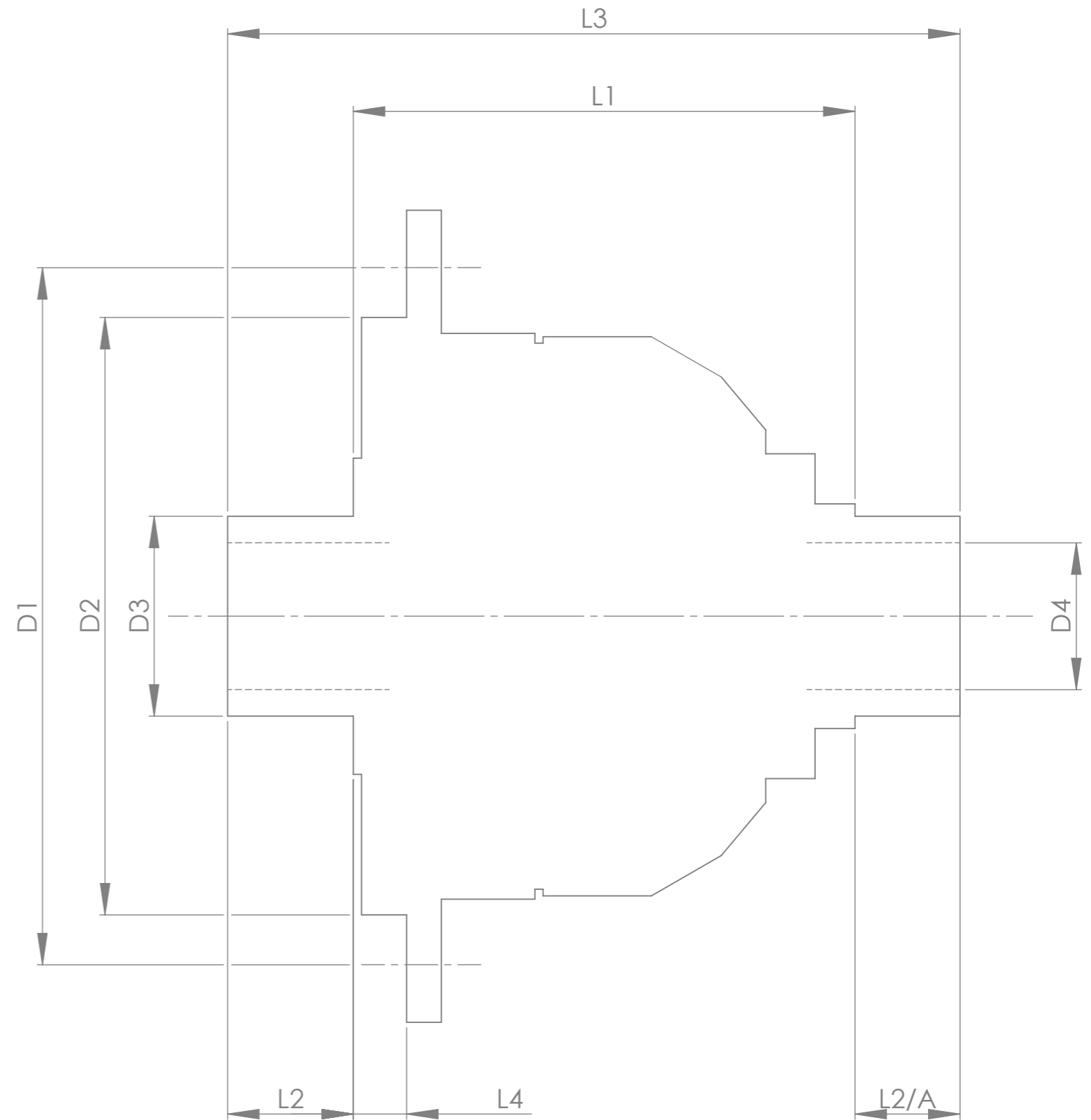


		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.5118	140.0
No. OF BOLTS		10	10
THREAD / THRO' HOLE		M10x1.5	M10x1.5
CROWN WHEEL SPIGOT DIA	D2	4.5678	116.0
BEARING DIA	D3	1.6268	41.3
BEARING DISTANCE	L1	3.655	92.8
SPIGOT LENGTH	L2	0.785	19.9
	L2/A	0.745	18.9
OVERALL LENGTH	L3	5.140	130.6
BEARING/CROWN WHEEL	L4	0.045	1.1
BORE	D4	1.074	27.3
DRIVE SHAFT SPLINE:-			
No. OF TEETH		34	
PITCH		32/64 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		30 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDF17B

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
 LIMITS. FRACT. ± 1/64".
 DEC. ± 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE. 01 DATE. 20.5.05
 DRAWN BY. M.L.M.
Used In. Vauxhall F23 (Getrag 287)