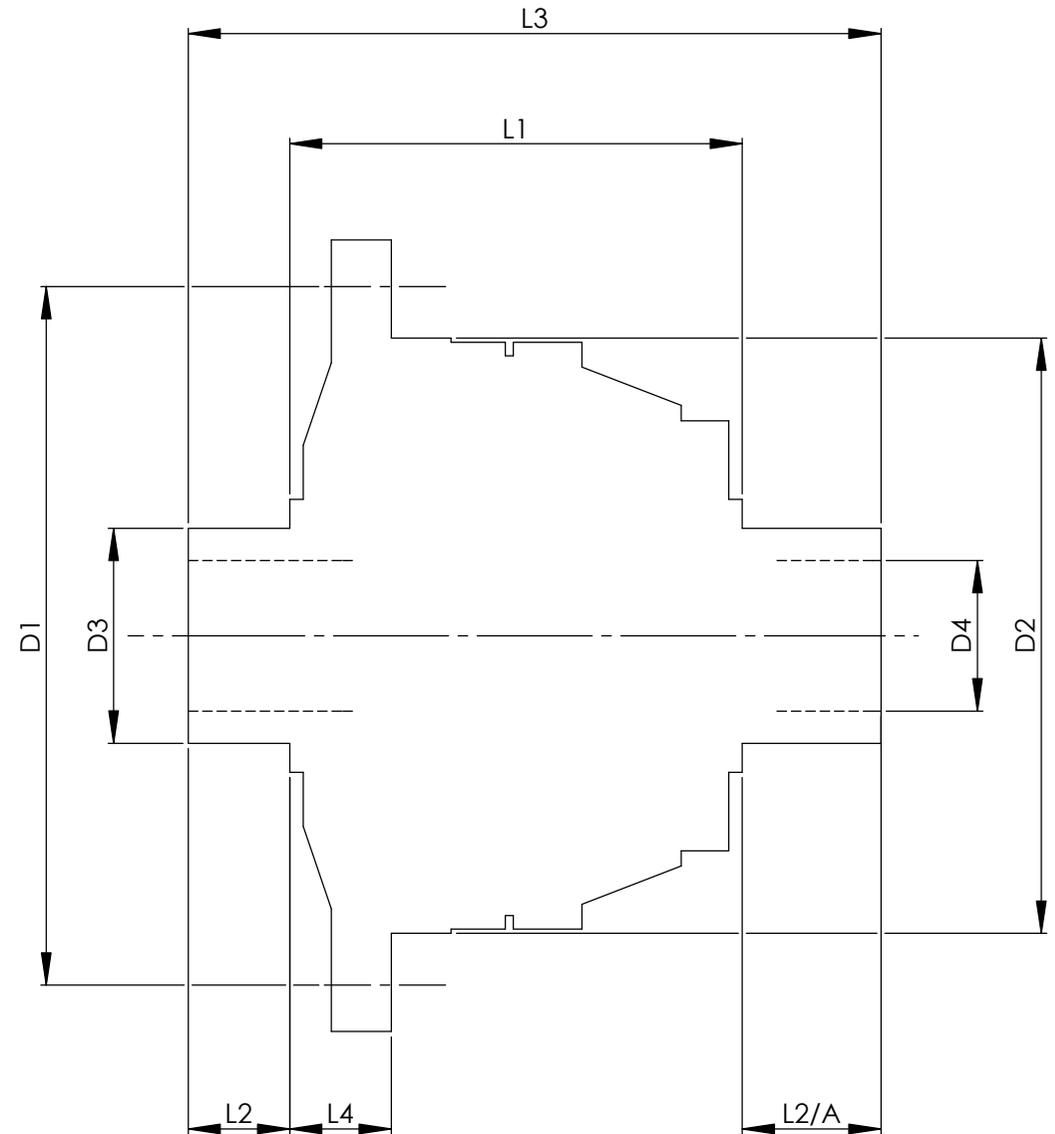


Drg No. QDF2B

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.315	135
No. OF BOLTS		10	10
THREAD / THRO' HOLE		M10x1.25	M10x1.25
CROWN WHEEL SPIGOT DIA	D2	4.450	113.0
BEARING DIA	D3	1.4976	38.0
BEARING DISTANCE	L1	3.562	90.5
SPIGOT LENGTH	L2	0.675	17.1
	L2/A	0.673	17.1
OVERALL LENGTH	L3	4.910	124.7
BEARING/CROWN WHEEL	L4	1.060	26.9
BORE	D4	1.074	27.3
DRIVE SHAFT SPLINE:-			
No. OF TEETH		34	
PITCH		32/64 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		30 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

**Drg. No.** QDF2B

**Quaife Design & Development.**

IF IN DOUBT, ASK.

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FINISH. MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 20.5.05	
DRAWN BY. M.L.M.	
<b>Used In.</b>	Vauxhall Astra / Kadett (F16 / F18 / F20 / F28-2WD only)