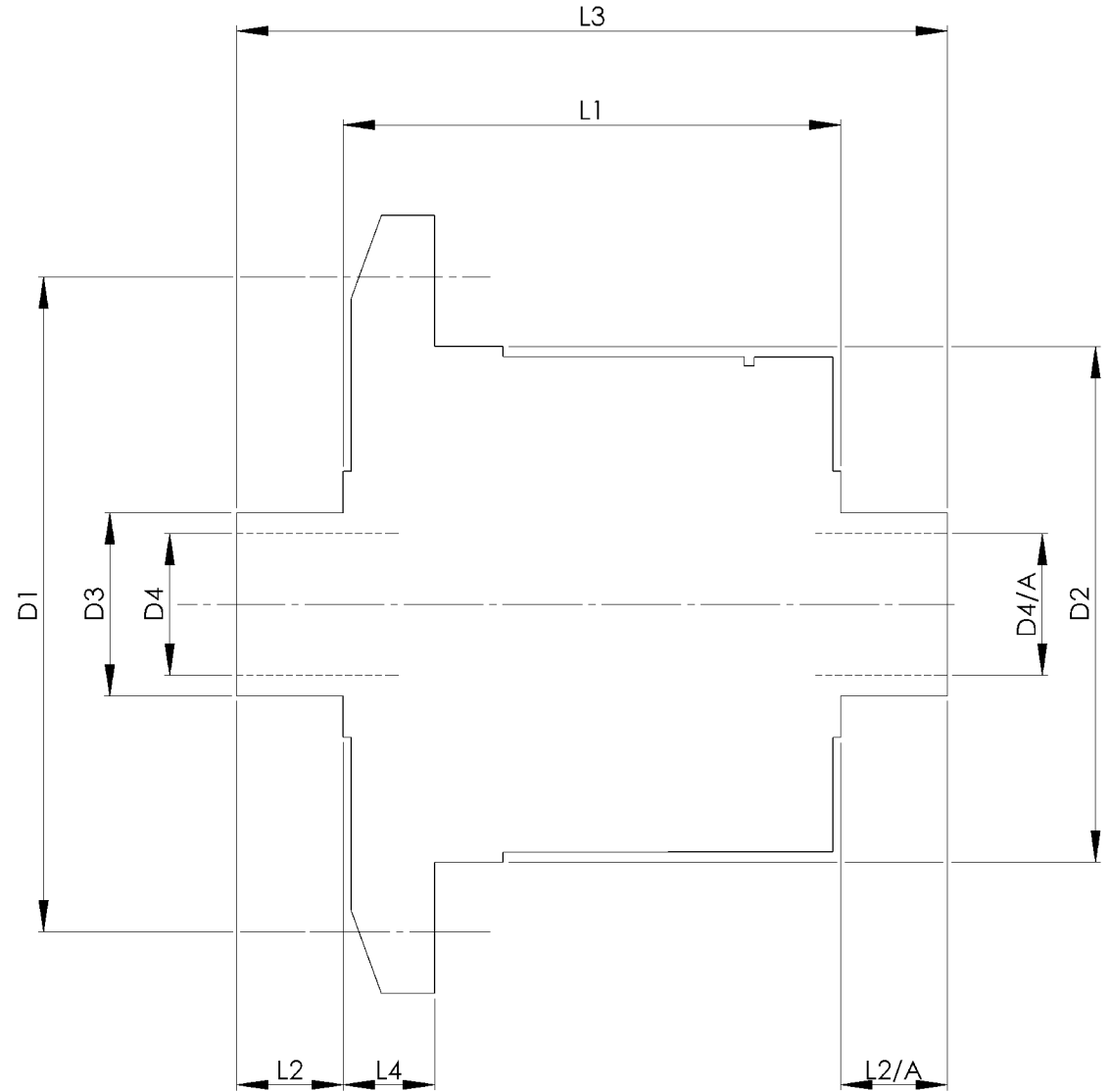


		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.295	134.5
No. OF BOLTS		8	8
THREAD / THRO' HOLE		0.422	10.7
CROWN WHEEL SPIGOT DIA	D2	4.381	111.3
BEARING DIA	D3	1.5014	38.1
BEARING DISTANCE	L1	4.552	115.6
SPIGOT LENGTH	L2	0.875	22.2
	L2/A	0.875	22.2
OVERALL LENGTH	L3	6.302	160.0
BEARING/CROWN WHEEL	L4	0.943	24.0
BORE	D4	1.182	30.0
	D4/A	1.191	30.3
DRIVE SHAFT SPLINE:-		CAPRI	ZF
No. OF TEETH		16	18
PITCH		16/32 DP	16/32/80 DP
TYPE			FILLET ROOT
PRESSURE ANGLE		30 DEG	30 DEG



TITLE R.W.D. DIFF DATA SHEET.
SCALE 1:1 U.O.S. SHEET 1 OF 1
Drg. No. QDF6Z

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 17.5.05	
DRAWN BY. M.L.M.	
Used In. FORD ATLAS	
(CAPRI or ZF Spline)	