



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	H-12B1-02	BODY - SMALL END	1
2	H-12B1-03	BODY - FLANGED END	1
3	H-12B1-04	SUN GEAR SMALL END R.H.HELIX	1
4	H-12B1-05	SUN GEAR FLANGED END L.H.HELIX	1
5	F-7B1-05	PLANET PINION	6
6	F-7B1-06	PLANET PINION	6
7	F-8K2-12	CENTRE BLOCK	1
8	H-12B1-06	SPRING HOUSING	2
9	H-8J2-06	SOFT DOWEL	1
10	498	BELLEVILLE WASHER - $\phi 28 \times \phi 12.2 \times 1.25$ METRIC SERIES	6

SECTION D-D

FINAL HARD PART TURNING DRAWING FOR TOOLING SEE H-12B1-TPL01

TITLE ASSEMBLY

SCALE 1:1 U.O.S.

SHEET 2 OF 3

Drg. No. H-12B1-01

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
LIMITS. FRACT. $\pm 1/64"$
DEC. $\pm 0.005"$

MATERIAL.
TREATMENT.
ISSUE. 02 DATE. 10.3.04 19.5.05
DRAWN BY. J.M.

Used In. MITSUBISHI EVO 8
AWD FRONT DIFF