



TITLE CLUSTER ASSEMBLY	
SCALE 1:1 U.O.S.	SHEET 1 OF 2
Drg. No. E-3Z1-01	

IF IN DOUBT, ASK.

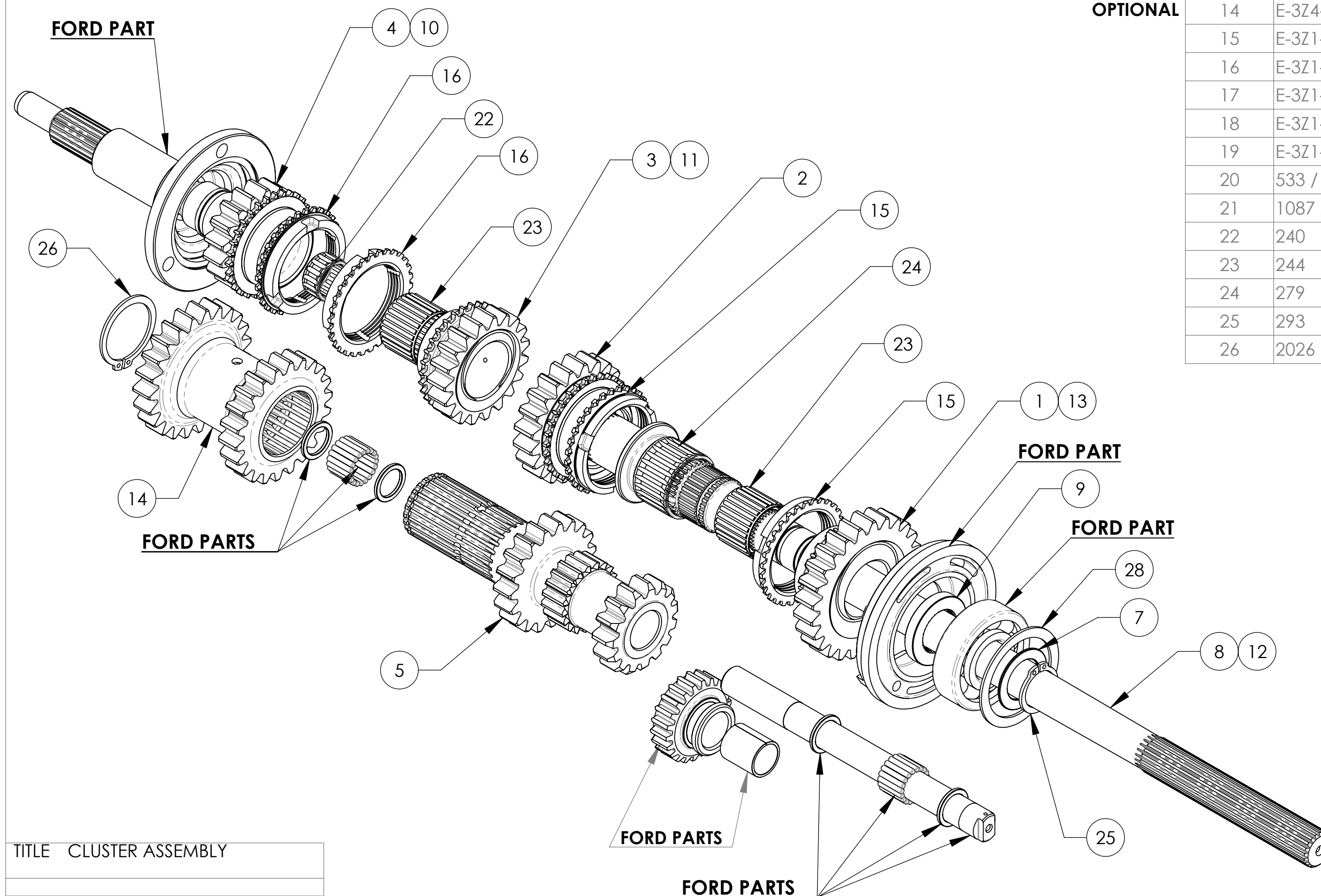
Quaife Design & Development.

FINISH. MACH,	GRIND@G
LIMITS. FRACT. $\pm 1/64"$.	
DEC. $\pm 0.005"$.	
MATERIAL.	
TREATMENT.	
ISSUE. 03	DATE. 4.4.03 21/02/2012
DRAWN BY. M.L.M.	
Used In.	QUAIFE FORD BULLIT SYNCHRO

A2(4)border

SOLID WORKS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-3Z2-02	1ST GEAR M/S, 25T - R2.500:1/R2.225:1	1
2	E-3Z2-03	2ND GEAR M/S, 21T - R1.660:1/R1.495:1	1
3	E-3Z2-04	3RD GEAR M/S, 19T - R1.168:1	1
4	E-3Z1-18	INPUT SHAFT. R1:1 (LARGE SPIGOT)	1
5	E-3Z4-31	LAYSHAFT INC 1ST, 2ND, REV GEAR - R2.500:1, R1.660:1	1
6	E-3Z4-45	3RD & 4TH GEARS R1.230:1, R1.000:1	1
7	E-3Z2-09	MAINBEARING SPACER	1
8	E-3Z1-15	MAINSHAFT LONG -LARGE SPIGOT	1
9	E-3Z1-19	1st GEAR BEARING SPACER	1
10	E-3Z1-17	INPUT SHAFT. R1:1 (LARGE SPIGOT) LOW RATIO	1
11	E-3Z2-10	3RD GEAR M/S, 18T - R1.230:1	1
12	E-3Z1-16	MAINSHAFT SHORT -LARGE SPIGOT	1
13	E-3Z2-23	M/S 1st GEAR.	1
14	E-3Z4-46	3RD & 4TH GEARS R1.168:1, R1.000:1	1
15	E-3Z1-21 / FORD PART	BAULK RING 1st/2nd GEARS.	2
16	E-3Z1-22 / FORD PART	BAULK RING 3rd/4th GEARS.	2
17	E-3Z1-20 / FORD PART	REVERSE IDLER GEAR.	1
18	E-3Z1-26 / FORD PART	LAYSHAFT SPINDLE	1
19	E-3Z1-25 / FORD PART	NOSE CONE	1
20	533 / FORD PART	BEARING - BALL 25x62x17	1
21	1087 / FORD PART	BUSH STEEL WRAPPED	1
22	240	BEARING - ROLLER 20x26x13	1
23	244	BEARING - ROLLER 30x35x27	2
24	279	BEARING - ROLLER 35x40x27	1
25	293	CIRCLIP - EXTERNAL	1
26	2026	CIRCLIP, EXTERNAL	1



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SCALE 1:2 U.O.S.	SHEET 2 OF 2
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