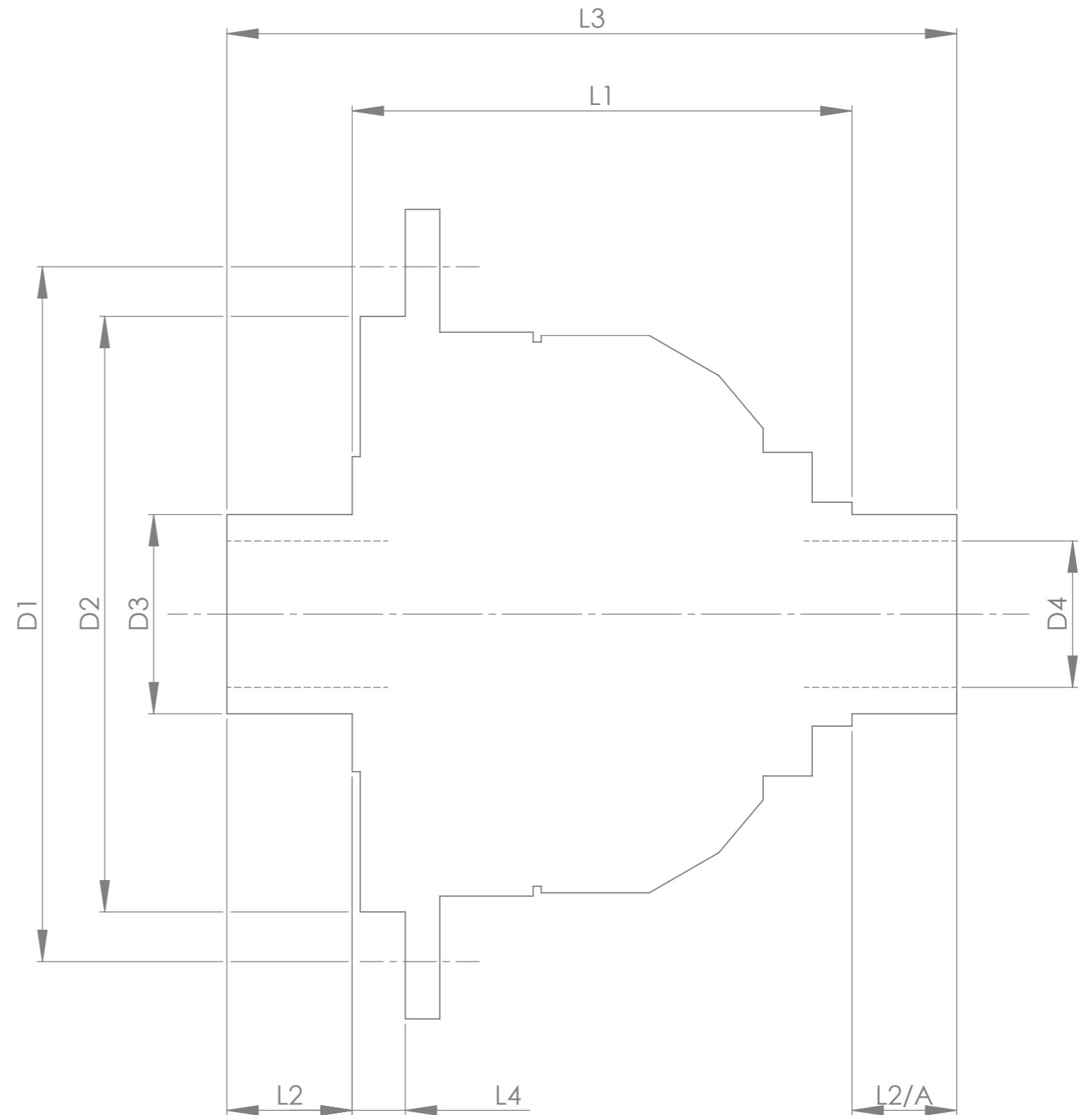


| | | INCH | MM |
|------------------------|------|--------|-------|
| CROWN WHEEL BOLT PCD | D1 | 5.433 | 138.0 |
| No. OF BOLTS | | 10 | 10 |
| THREAD / THRO' HOLE | | 0.421 | 10.7 |
| CROWN WHEEL SPIGOT DIA | D2 | 4.488 | 114.0 |
| BEARING DIA | D3 | 1.5018 | 38.1 |
| BEARING DISTANCE | L1 | 3.772 | 95.8 |
| SPIGOT LENGTH | L2 | 0.954 | 24.2 |
| | L2/A | 0.790 | 20.0 |
| OVERALL LENGTH | L3 | 5.513 | 140.0 |
| BEARING/CROWN WHEEL | L4 | 0.529 | 13.4 |
| BORE | D4 | 1.103 | 28.0 |

DRIVE SHAFT SPLINE:-

| | |
|----------------|----------------------|
| No. OF TEETH | 26 |
| PITCH | 1 MOD |
| TYPE | FILLET ROOT SIDE FIT |
| PRESSURE ANGLE | 45° |



TITLE F.W.D. DIFF DATA SHEET.
 SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDF57Z

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
 LIMITS. FRACT. ± 1/64".
 DEC. ± 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE. 01 DATE. 12.4.12
 DRAWN BY. J.P.D.

Used In. FORD IB6