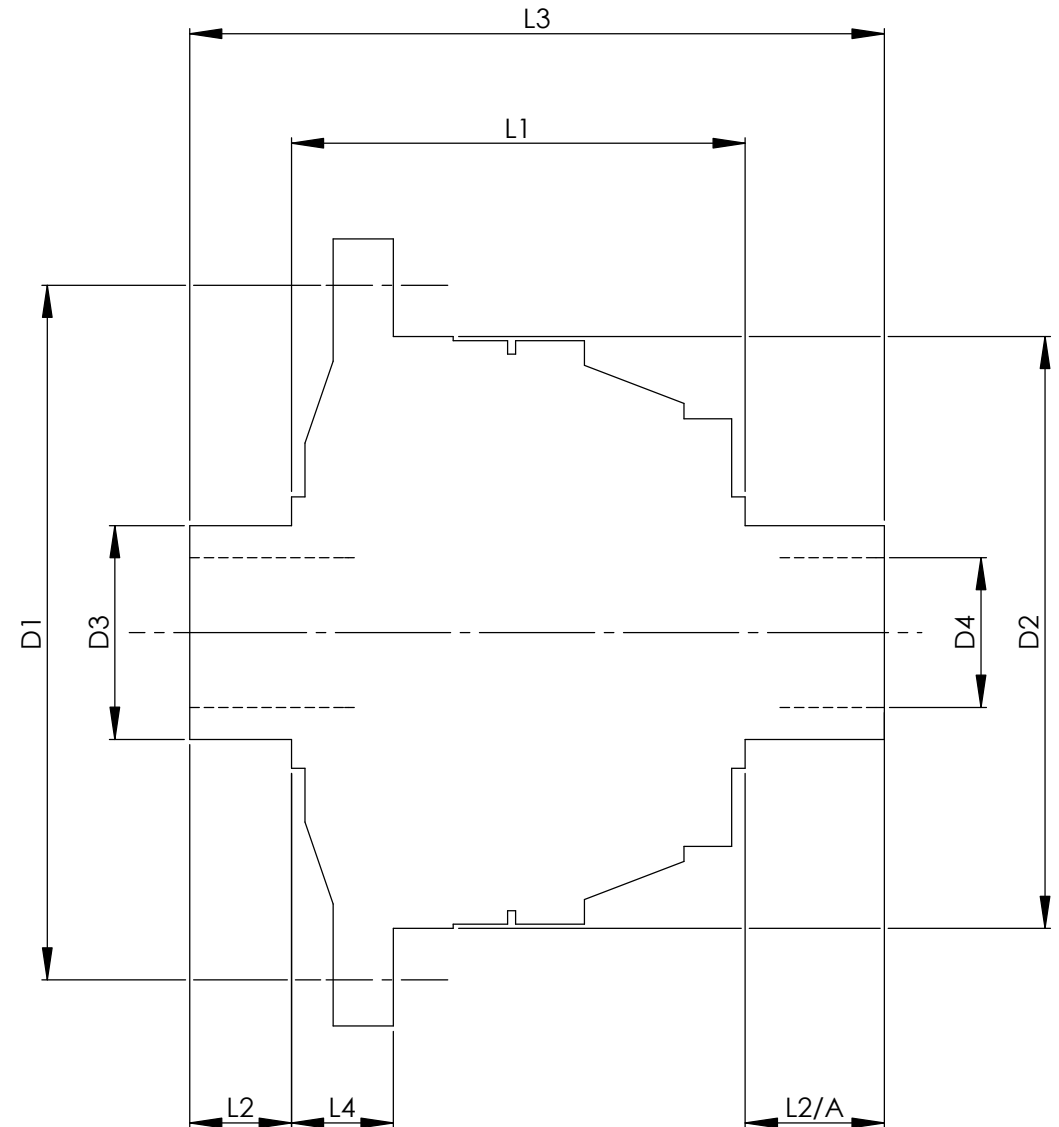


Drg No. QDH7J

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.040	128
No. OF BOLTS		12	12
THREAD / THRO' HOLE		0.413	10.5
CROWN WHEEL SPIGOT DIA	D2	4.3306	110.0
BEARING DIA	D3	1.6268	41.3
BEARING DISTANCE	L1	4.490	114.0
SPIGOT LENGTH	L2	0.700	17.8
	L2/A	1.650	41.9
OVERALL LENGTH	L3	6.850	174.0
BEARING/CROWN WHEEL	L4	0.866	22.0
BORE	D4	1.183	30.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		27	
PITCH		24/48 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		45 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDH7J

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
 LIMITS. FRACT. ± 1/64".
 DEC. ± 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE. 01 DATE. 20.5.05
 DRAWN BY. M.L.M.

Used In. SAAB 900