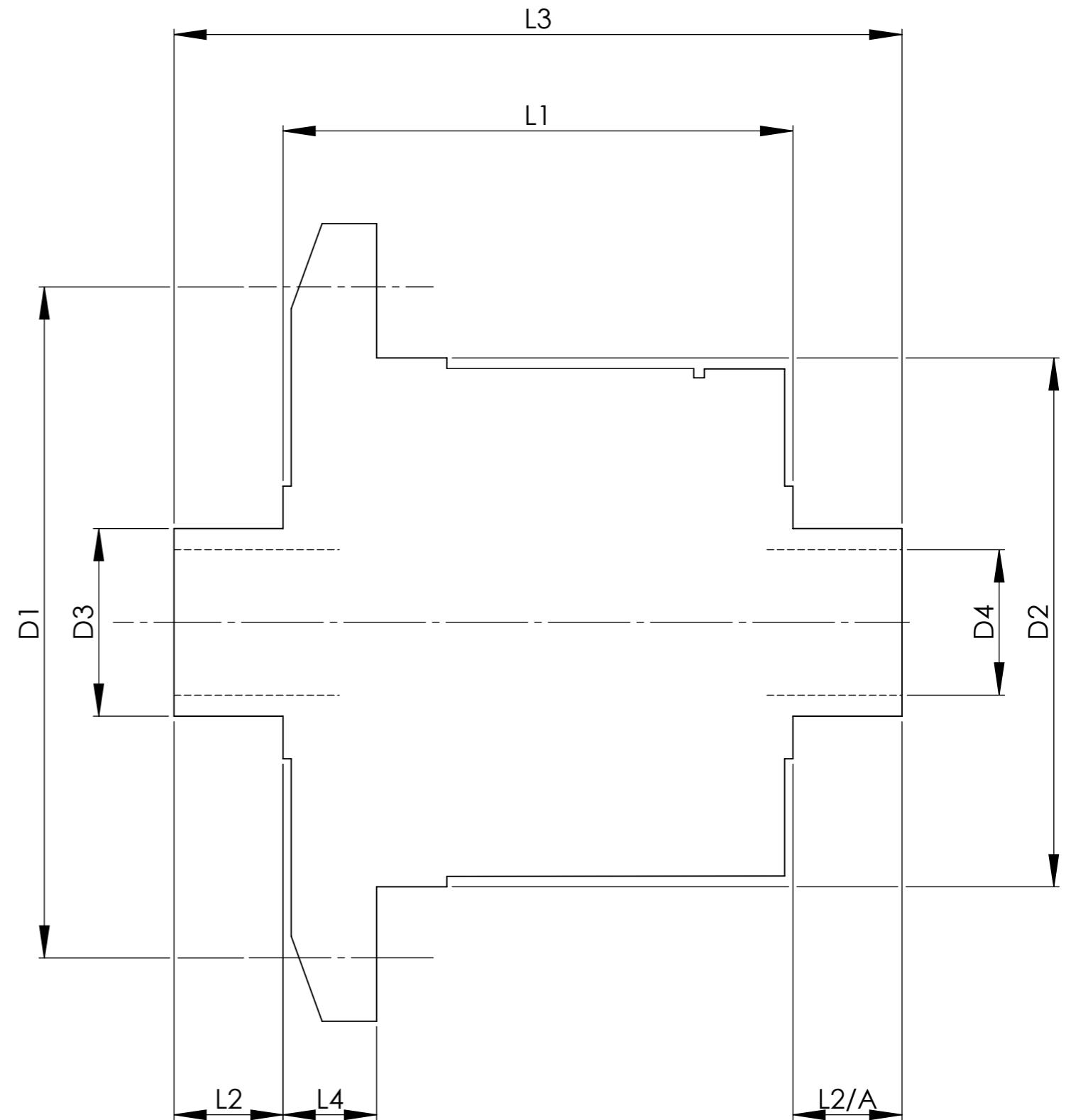


Drg No. QDF41K

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.5905	142
No. OF BOLTS		10	10
THREAD / THRO' HOLE		0.391	9.9
CROWN WHEEL SPIGOT DIA	D2	4.9375	125.4
BEARING DIA	D3	1.7818	45.3
BEARING DISTANCE	L1	4.730	120.1
SPIGOT LENGTH	L2	0.785	19.9
	L2/A	0.785	19.9
OVERALL LENGTH	L3	6.300	160.0
BEARING/CROWN WHEEL	L4	1.085	27.6
BORE	D4	1.252	31.8
DRIVE SHAFT SPLINE:-			
No. OF TEETH		24	
PITCH		20/40 DP	
TYPE		FLAT ROOT	
PRESSURE ANGLE		30 DEG	



TITLE R.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDF41K

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
 LIMITS. FRACT. ± 1/64".
 DEC. ± 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE. 01 DATE. 27.4.09
 DRAWN BY. J.P.
Used In. RANGE ROVER
 METRIC BEARINGS