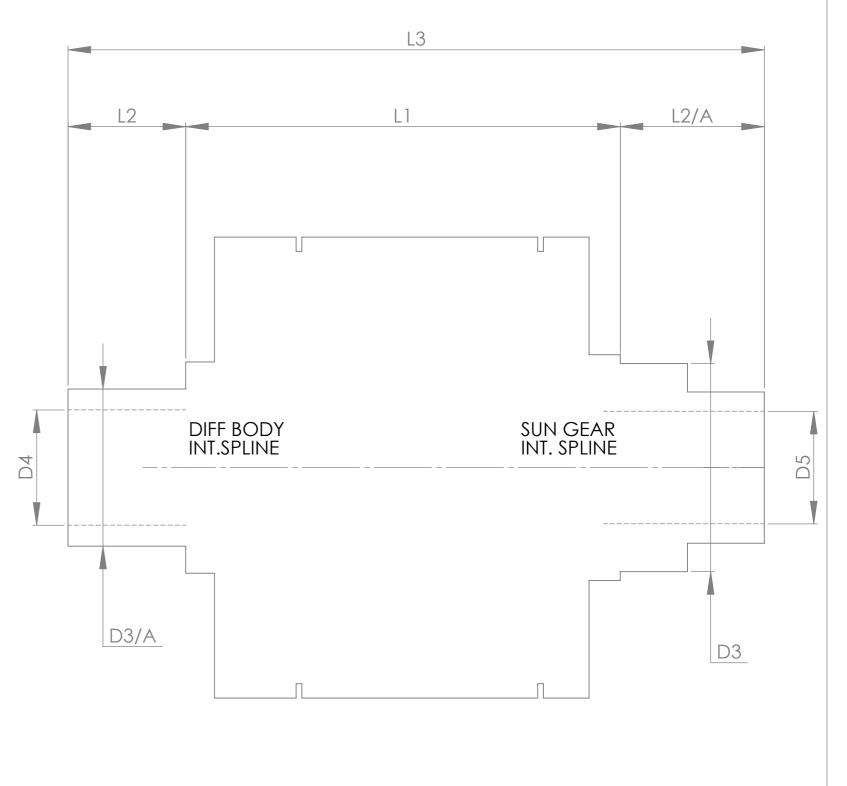
REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
BEARING DISTANCE	L1	3.293	83.63
SPIGOT LENGTH	L2	0.837	21.25
	L2/A	1.193	30.31
OVERALL LENGTH	L3	5.322	135.19
BEARING DIA	D3	1.969	50.00
	D3/A	1.969	50.00
DIFF BODY BORE	D4	1.353	34.36
SUN GEAR BORE	D5	0.980	24.90
DRIVE SHAFT SPLINE:-		DIFF BODY	SUN GEAR
No. OF TEETH		33	24
PITCH		24/48	
TYPE		FILLET ROOT SIDE FIT	
PRESSURE ANGLE		45 DEG	



TITLE LANCIA DELTA INTEGRALE		
SCALE 1:1 U.O.S.	SHEET 1 OF 1	
Drg. No. QDH6K		

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
LIMITS. FRACT. ± 1/64".

DEC. ± 0.005".

MATERIAL.

TREATMENT.

ISSUE. 01 DATE. 29/03/2016

DRAWN BY. A.N.

Used In.